



**PLANT LIST**

<b><u>CNC Machinery</u></b>		<b><u>Capacity</u></b>	
1 x	<b>Hardinge/Bridgeport VMC 1000</b>	X	1020mm
		Y	510mm
		Z	510mm
		Carousel Positions	20
1 x	<b>Harrison Alpha 550T</b>	Between Centers	2000mm
		Spin Bore	102mm
		Swing over bed	554mm
		Swing in Gap	830mm x 216mm
1 x	<b>Spinner</b> Slant bed lathe - Driven tools Fanuc 21i-T	Between Centers	1500mm
		Spin Bore	75mm
		Swing over bed	450mm
		Chuck	315mm
1 x	<b>Colchester Multiturn</b>	Between Centers	1500mm
		Spin Bore	42mm
		Swing over bed	350mm
		Swing in Gap	525mm x 165mm
<b><u>Manual Lathes</u></b>		<b><u>Capacity</u></b>	
2 x	<b>Colchester Mascot</b>	Between Centers	2032mm
		Spin Bore	76.2mm
		Swing over bed	430mm
		Swing in Gap	710mm x 180mm
1 x	<b>Capstan</b> Ward 3	Max length	1000m
		Spin Bore	50mm
		Turret positions	6
<b><u>Manual Mills</u></b>		<b><u>Capacity</u></b>	
1 x	<b>Bridgeport Turretmill</b> with DRO	Table size	1060mm x 228mm
		X	820mm
		Y	230mm
		Z	Various
3 x	<b>Universal mills</b>	Table size	1270mm x 254mm
		X	585mm - 700mm
		Y	230mm

<b><u>Misc Machinery</u></b>		<b><u>Capacity</u></b>	
1 x	<b>Toolroom Slotter</b>	<b>Stroke</b>	150mm
1 x	<b>Surface Grinder</b>	<b>Mag size</b>	150mm x 300mm
		<b>X</b>	450mm
		<b>Y</b>	150mm
1 x	<b>Universal Grinder</b>	<b>Max Dia</b>	200mm
		<b>Maxc Length</b>	400mm
1 x	<b>Radial Drill - Kitchen Wade</b>	<b>MT</b>	4
		<b>Stroke</b>	250mm
		<b>Vertical Gap</b>	1200mm
		<b>Squared Riser table</b>	Yes
1 x	<b>Automatic Band Saw</b>	<b>Dia</b>	400mm
		<b>Length</b>	Variable
1 x	<b>Delapina Speedhone</b>	<b>Dia Range</b>	~ - 50mm
		<b>Max length</b>	150mm
1 x	<b>MIG welding Plant (Oerlikon)</b>		
1 x	<b>Plasma burner (Manual) - Murex</b>		
1 x	<b>Stick weld capacity</b>		